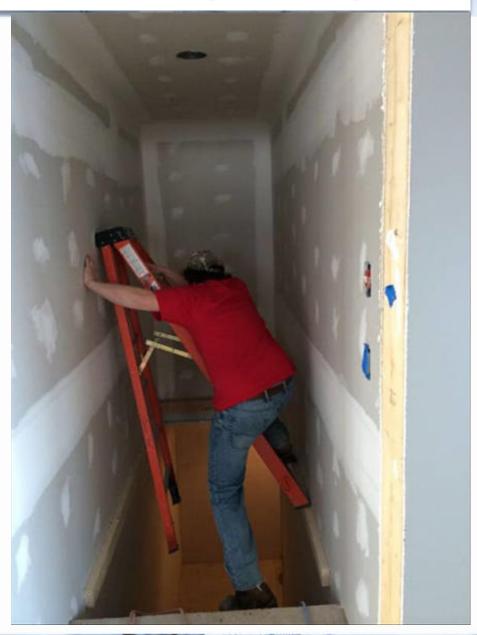
Energy Exchange



Hidden in Plain Sight

Understanding Air Leakage and Technologies to Address





This has nothing to do with air leakage



This is Air Leakage!



You cannot see air leakage!



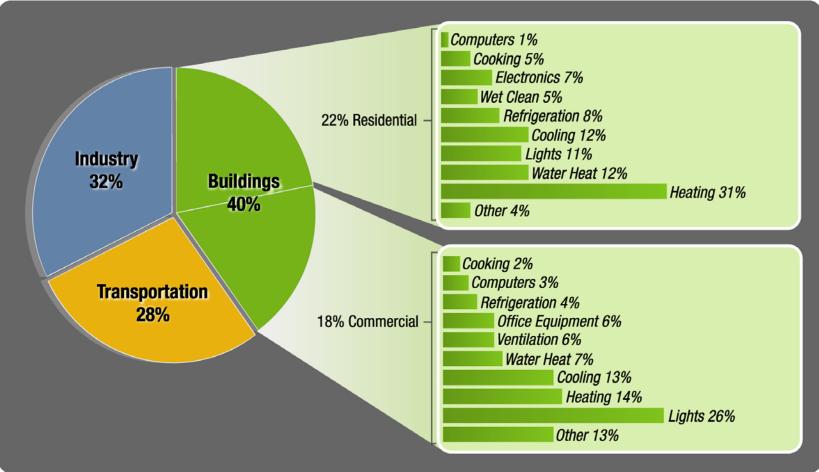
You cannot see energy savings!



1.1.1.1

40% of total US prime energy expended

70% of all US electric energy used





1.1.1.1/

Building Energy Use

In 2013, 40% of total U.S. energy consumption was consumed in residential and commercial buildings, or about 40 quadrillion British thermal units (40,000,000,000,000,000 BTUs).

Commercial uses 18% (7.2 quadrillion) Of that 43% used to heat and cool (3.1 quads)

15 – 40% due to air leakage (@40%=<mark>1.2 quads</mark>)

Residential uses 22% Of that 27% used to heat and cool 10 – 40% due to air leakage



1.1.1.1/

Energy Losses in the Building Envelope

Primary energy consumption attributable to fenestration and building envelope components in 2010

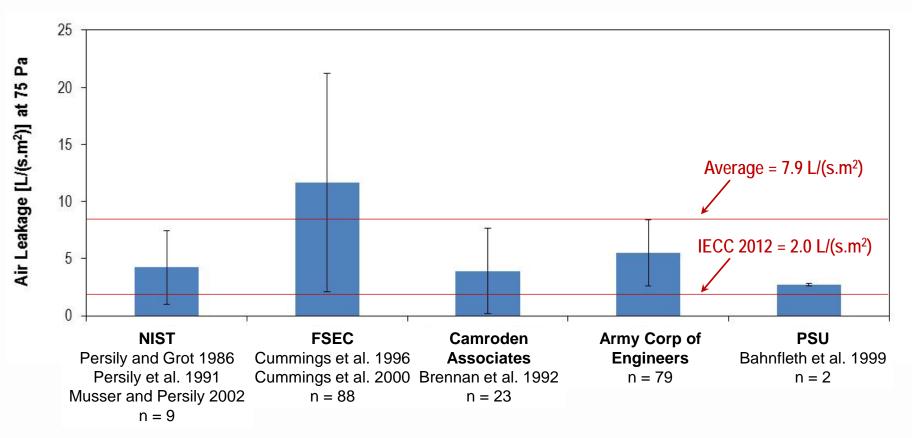
| Building Component | Residential (quads) | | Commercial (quads) | |
|-----------------------------|---------------------|---------|--------------------|---------|
| | Heating | Cooling | Heating | Cooling |
| Roofs | 1.00 | 0.49 | 0.88 | 0.05 |
| Walls | 1.54 | 0.34 | 1.48 | -0.03 |
| Foundation | 1.17 | -0.22 | 0.79 | -0.21 |
| Infiltration | 2.26 | 0.59 | 1.29 | -0.15 |
| Window (conduction) | 2.06 | 0.03 | 1.60 | -0.30 |
| Window (solar heat gain) | -0.66 | 1.14 | -0.97 | 1.38 |

Adapted from the BTO Multi-Year Program Plan: https://energy.gov/eere/buildings/downloads/multi- year-program-plan



1.1.1.1

Air Leakage in Existing Buildings



NIST: National Institute of Standards and Technology FSEC: Florida Solar Energy Center PSU: Penn State University



Air Barriers are the key to significant energy efficiency and impact all other energy saving measures



1.1.1.1/

Air Barriers Impact

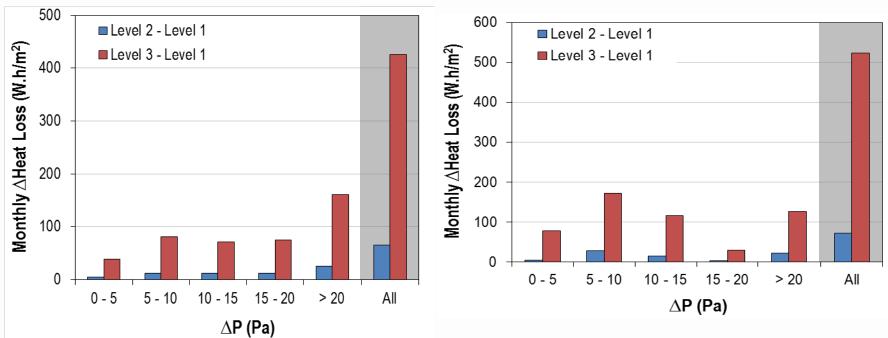
- Thermal insulation
- Window performance
- HVAC efficiency
- Occupant behavior

which all impact the energy use in a building

Phase 2: Preliminary Results

November 2011

December 2011



| | Monthly Heat Loss (W.h/m ²) | | | |
|---|---|----------------------|----------------------|--|
| Air leakage @ 75 Pa [L/(s.m ²)] | Level 1 (< 0.02) | Level $2 \cong 0.21$ | Level $3 \cong 0.72$ | |
| November 2011 | 564 | 629 | 990 | |
| December 2011 | 983 | 1057 | 1506 | |



Air Barriers cannot be dealt with without understanding that they are part of a wall (building) assembly"

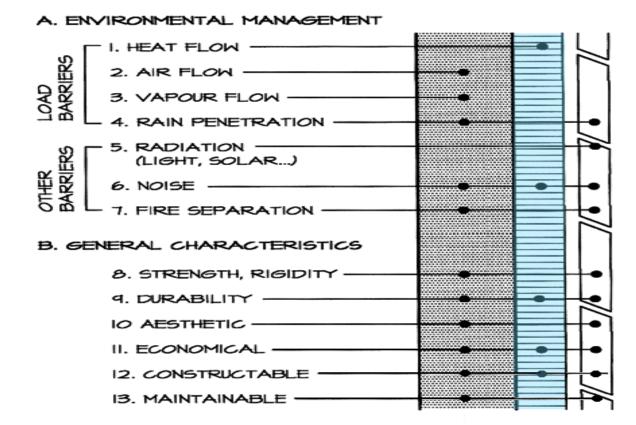
N.B. Hutcheon's CBD-48 - Requirements for Exterior Walls







1.1.1.1



ENVELOPE REQUIREMENTS (PRIMARY FUNCTIONS)

Air Barriers

M

Six Sides of the Building

roof – walls - foundation



air harrie

Air Barrier Performance Requirements

1º

| • | Air Barrier Material | 0.004 |
|---|---|------------|
| • | CFM/ft ² @ 1.56 lbs/ft ² pressure difference (ISO 14857 ASTM E2178) | |
| • | Air Barrier Accessory – tapes, strips, caulking, etc. | 0.004 |
| • | CFM/ft ² @ 1.56 lbs/ft ² pressure difference (ASTM E283) | |
| • | <i>Air Barrier Component</i> – windows, doors, skylights, etc. CFM/ft ² @ 1.56 lbs/ft ² pressure difference (ASTM E283) | 0.04 |
| • | <i>Air Barrier Assembly</i> - wall assembly, roof assembly, foundation assembly CFM/ft ² @ 1.56 lbs/ft ² pressure difference (ASTM E2357) | 0.04 |
| • | <i>Air Barrier System</i> (Whole Building) CFM/ft ² @ 1.56 lbs/ft ² pressure difference (ISO 9972, ASTM E 779 ABAA AB-50 | 0.40 0) |
| | (Requirement for Air Barrier Systems needs to be updated to 0.10) | |

air barrier abaa association of

america



1.1.1.1/

Understanding Air Leakage

Air Barrier



Air Barrier Materials

Peanut butter

- Kraft smooth peanut butter
- Applied at 20 mils wet
- Tested to ASTM E2178
- Air leakage result 0.0021 L/s·m²



Figure 5 – Full Application of Peanut Butter

 Is an air barrier material but cannot be installed as a continuous one and will not stand up to servicelife conditions – not an air barrier material!



Air Barrier Accessories

Materials and components that connect the air barrier materials and the air barrier assemblies

- Tapes
- > Strips
- Mastic
- Sealants
- ► Etc.



Air Barrier Components

Not only do they have to be airtight but you need to connect to them

- > Doors
- Windows
- Skylights
- Curtain walls
- ➢ Etc.

1.1.1.1/





Air Barrier Sub-Systems

> Assembly sub systems

- Air leakage of penetrations, fasteners, etc
- Adhesive attachment
- Substitution of accessories



Air Barrier Assemblies

Wall Assemblies
ASTM E 2178
Roof Assemblies
ASTM E 1680
ASTM D 8052
Foundation Assemblies

> TBD

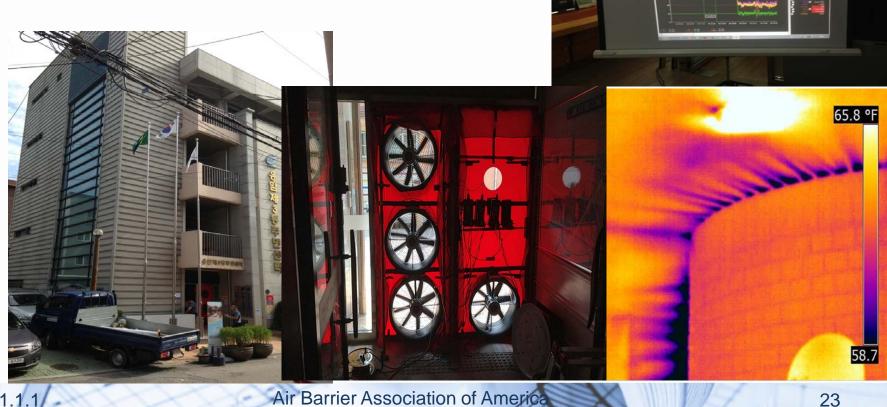




Air Barrier System (Whole Building)

V

> System > ASTM E779, ISO 9972, **ABAA 001**





Air Barrier System Sub-Systems

System - Sub-systems

- Compartmentalization
 - Separate floors
 - Separate units
 - Separate common areas



Air Barrier Future

- Whole Building Testing is where you start – Everything else leads to there
- Then break it down to the needs to get there
 - Air Tightness within a Building
 - Key Requirements to make a good Air Barrier Assembly
 - Airtightness of Components
 - Sub Assembly Requirements

1.1.1.1/



Air Barrier Future

Air leakage is where the energy saving are both new and existing buildings

Actual energy savings required to actually save energy

Air barrier industry in its infancy



8300 bldg excerpt Seal 2 details & close mechanical dampers (Reduce pipe freeze and costs)



Envelope gaps & Mechanical cost

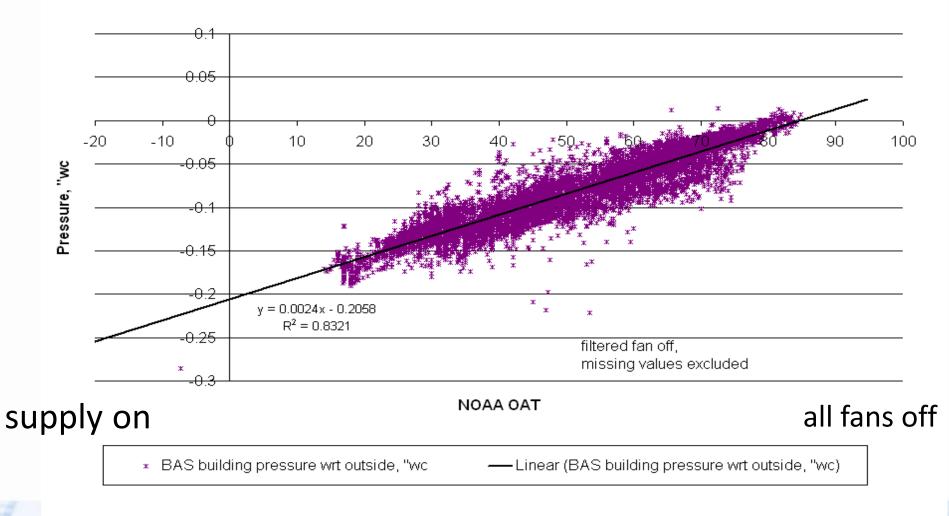


Air Barrier Association of America

-40pa low +5pa at top => high leaks dominate

14 story

8300 Building Pressure vs NOAA OAT



>650,000 kwh/year extra cost

 Mechanical supply fans operated 24/7 in winter < 20F to stop pipe freezes (90 days)

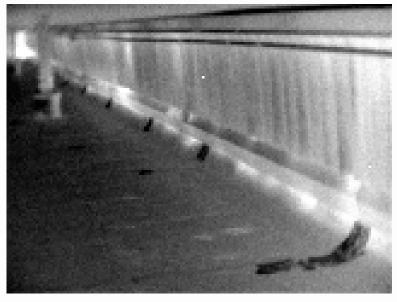
•

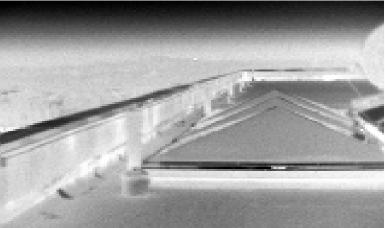
 >20,000cfm of extra flow at night, conditioned.

 Mechanical system recommissioning requires sealing top leaks at parapet and low air leaks by pipe chase





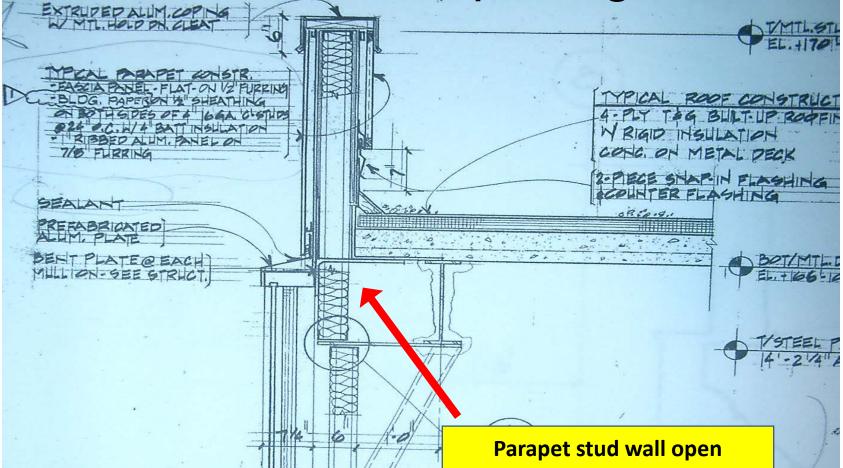




Look at roof parapet with IR, 33F



Plans show opening

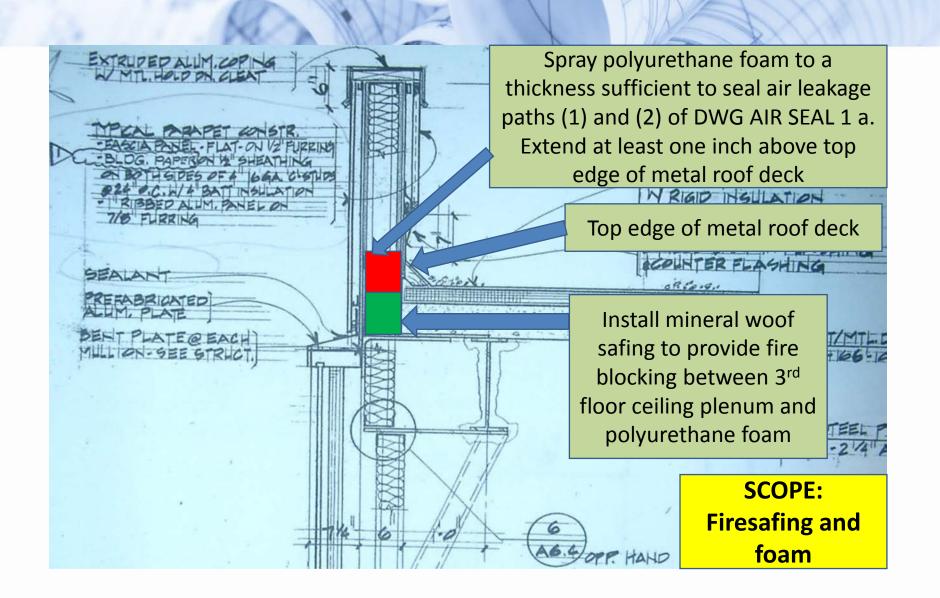


Parapet wall open to return plenum in design

Closer look at wall top Roofer needed for access

Strong airflow out of top pulls in cold below (freezes 2nd floor pipes)





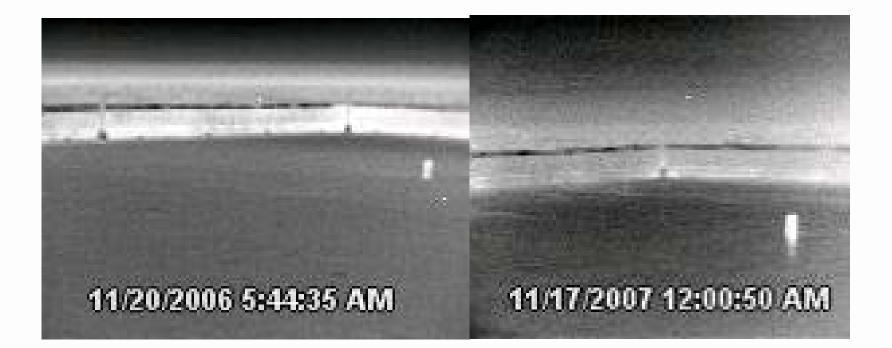


Foam seal over Mineral Wool



JU

IR pre/post



Air Barrier Association of America

2nd floor pipe freeze in beam enclosure



Beam enclosure open all around building

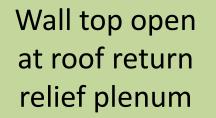


Air Barrier Association of America

5/8 Gypsum bulkhead, sealed



Air Barrier Association of America



Accessed & sealed

N



Air Barrier Association of America

After all sealing

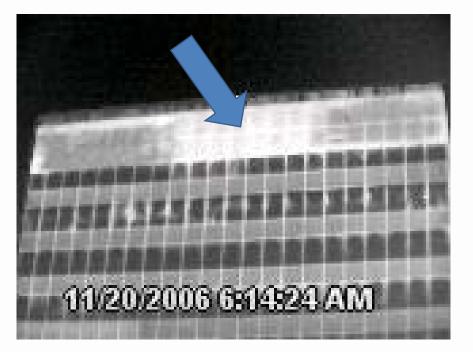
Is work complete?

Double check the hottest spot on the building (IR)

IR pre/post

Central section of return hot

Central section cool





44

Air Barrier Association of America

1.1.1.1

8-C

Review after air sealing

Top of the building still looks open

•Louvers must close completely

•Active components need maintenance

•Both Shell and Mechanical work are needed to manage the air.



Air Barriers Are The Future

Thank you

Mr. Laverne Dalgleish Idalgleish@airbarrier.org

1.1.1.1

Air Barrier Association of America